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and winding around the exterior surface of the shaft and the helical thread disposing the coronal end of the shaft being proximate the apical end of the main body.

**25.** The method of claim **24**, wherein the helical thread is formed of a non-porous material.

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**26.** The method of claim **24**, wherein the shaft is press-fit into the central opening.

\* \* \* \* \*